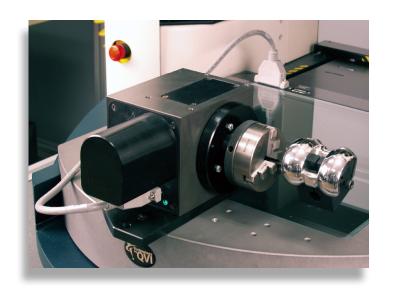


The MicroTheta™ Rotary brings true fourth axis measuring capability to QVI dimensional measurement systems.

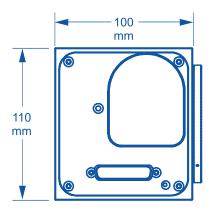
- Automatically rotate parts to present a different view to the measuring system, with no need to re-measure datum features
- QVI 3D metrology software includes rotary axis calibration routines to locate the rotary in 3D space
- MicroTheta Rotary may be mounted horizontally or vertically, per application requirements
- Pair the MicroTheta Rotary with other QVI rotaries to add a fifth axis of rotation

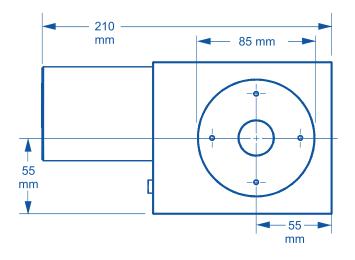
Fourth Axis Rotary Positioner





MTR[™] **MicroTheta Rotary**





Unit Weight: 3.6 Kg

Technical Specifications

Metrology software compatibility ¹	QVI® ZONE3®, MeasureMind® 3D, or Measure-X®
Dimensions	210 x 100 x 110 mm
Weight	3.6 kg
Face Plate diameter	85 mm
Rotary centerline height (horizontal configuration)	55 mm alone, 67 mm with base plate
Moment load capacity	4.0 kg-cm off-axis, 8.0 kg-cm on-axis
Operating environment, safe operation	15-30° C
Rated environment	Temperature 18-22° C, stable to ±1° C; 30-80% humidity
Position resolution ²	2 arc seconds
Positioning accuracy ²	±5 sec
Faceplate runout ²	±0.005 mm

 $^{{}^{\}mbox{\tiny 1}}\mbox{MeasureMind 3D}$ or ZONE3 required for support of 3D datum transformations.





²Resolution, accuracy and runout specifications with off-axis stage loading may be greater than standard specifications.